

Date: Tuesday, 11/22/2005 6:38:38 PM  
User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING		
Job Number	: 24944					
Estimate Number	: 10897					
P.O. Number	:		Part Number	: D2618		
This Issue	: 11/22/2005	S.O. No. : N/A	Drawing Number	: D2618 REV B1		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A	Type : MACHINED PARTS	Drawing Revision	: B1		
Previous Run	: N/A		Material	: N/A		
Written By	: See comment below		Due Date	: 12/2/2005 Qty: 50 Um: Each		
Checked & Approved By	: See comment below					
Comment	: Est Rev:F Re-format 05-11-22 JLM					

## Additional Product

Job Number:



*fush  
glacsl*

Seq. #:	Machine Or Operation:	Description:			
1.0	MDELRINR0500	Delrin Round Bar .50"			
Comment: Qty.: 0.2709 f(s)/Unit Total: 13.5450 f(s) Delrin Round Bar .50" black (MDELRINR0500) <i>M15637</i> Batch: <i>M17992</i> <i>mjl 05/11/22 58</i>					
2.0	HARDINGE	HARDINGE CNC LATHE SMALL			
Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA195 & Dwg D2618. <i>mjl 05/11/22 58</i> 2-Deburr <i>mjl 05/11/22 58</i>					
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>mjl 05/11/22 58</i>					
4.0	QC8	SECOND CHECK JL			
Comment: SECOND CHECK					
5.0	PACKAGING 1	PACKAGING RESOURCE #1			
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>49</i> <i>10 05/11/28 58</i>					

W/O:

## WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 05/11/09

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date &amp; initial all entries

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Drawing Name: BUSHING

Job Number: 24944

Part Number: D2618

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

 05/11/07 

Job Completion



W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

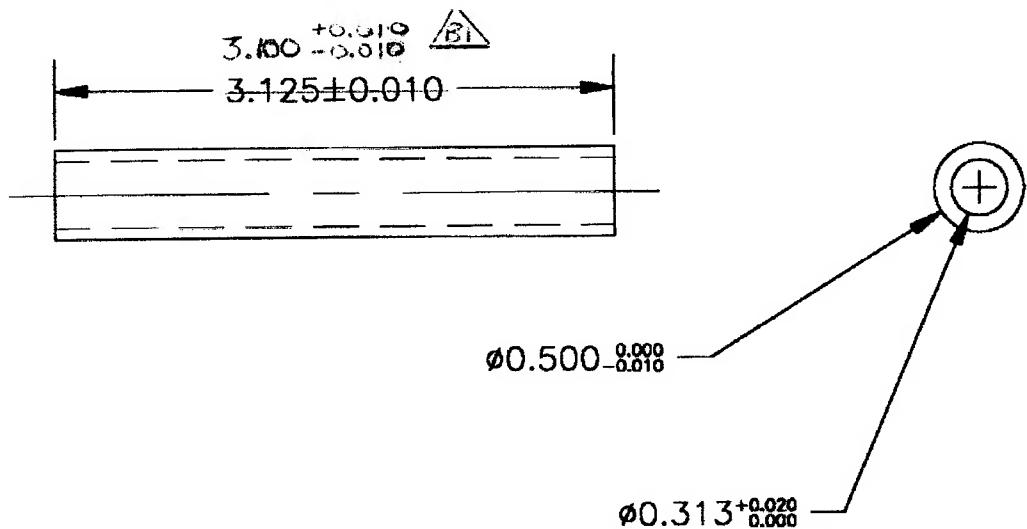
NOTE: Date & initial all entries

**DART**

DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
81	4Pff 04.06.03	CHANGE DIM FOR BETTER FIT	

**RELEASED**

97/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

DART AEROSPACE LTD	Work Order:	
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618	Rev: B1	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

**X** First Article **□** Prototype

Measured by:	<i>JNL</i>	Audited by:	<i>J.L.</i>	Prototype Approval:	N/A
Date:	05.11.27	Date:	05.11.27	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.08.26	New Issue	KJ/JLM	
B	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	